

# THE BIG SHOW



**connecting** SUPPLIERS | METALCASTERS | CASTING BUYERS



APRIL 16-19, 2016 MINNEAPOLIS, MINNESOTA

**CASTEXPO**  
& METALCASTING CONGRESS

[www.castexpo.com](http://www.castexpo.com)

# Connect

Build company and brand recognition across the entire spectrum of the metalcasting industry.

Buying agents

Casting purchasers

Consultants

Design engineers

Engineers

Equipment suppliers

Manufacturing managers

Metalcasting executives

Office support

Production managers

Professors

Quality engineers

Quality managers

Raw material suppliers

Sales managers

Service suppliers

Shop floor workers

Students

Superintendents

Supply chain personnel

Technical services



Additive and rapid manufacturing

Aluminum casting

Cleaning and finishing

Copper alloys

Diecasting

# Exhibit

CastExpo offers attendees a wide range of equipment and services to check out. Don't be out-shown by your competitors.

Environmental control

Heat treatment

Iron casting

Investment casting

Lab, testing and inspection

Lost foam casting

Magnesium casting

Maintenance

Melting

Mold and core making

Packaging and shipping

Pattern and tooling

Pouring

Safety equipment

Sand casting

Sand preparation

Services and training

Software and management systems

Steel casting

Superalloys

[www.castexpo.com](http://www.castexpo.com)



# THE BIG SHOW

Representatives of the entire metalcasting industry supply chain will be in Minneapolis April 16-19, 2016. And they want to see YOU.

The big show—CastExpo—is around the corner. Your customers have been anticipating it for 3 years—the chance to meet at the largest North American gathering of the metalcasting supply chain. When attendees think of CastExpo, they think of full-scale exhibits, technology demos, packed aisles, new equipment, and a show floor full of energy. They are expecting to see you—and what you can offer them.

Don't disappoint them.

## Attendees Count on CastExpo to Deliver:

### Exhibits

More than 7,000 customers, peers, prospects, students, and others will be on hand to see YOU in person with full-scale displays from 400+ exhibitors.

### Education

Metalcasting Congress education delivers thought-provoking sessions on how to improve operations, efficiency and quality. It draws high level decision makers who benefit from educational lectures and practical discussions with YOU, the exhibitor.

### Cast in North America

This unique exhibit opportunity is the capstone of the supply chain, providing metalcasters the opportunity to showcase their capabilities and services to buyers and design engineers. A series of casting design and purchasing educational sessions are held to complement the exhibit floor.

### Why Exhibit at CastExpo?

- Give potential customers that chance to find you.
- Establish your company as a key player in the industry.
- Establish your personnel as subject matter experts.
- **Meet with attendees who are coming for the primary purpose of making decisions on future investments!**



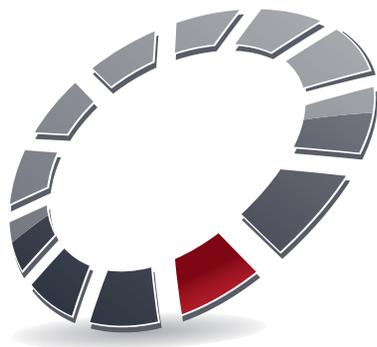


## The Big Show's Host: Minneapolis

Minneapolis is about a 2.5 hour flight from most major U.S. cities and within an 8 hour drive of more than 28 million people. The Twin Cities Area anchors the second largest economic center in the Midwest, (behind Chicago), and is sure to draw plenty of manufacturers and metalcasters to CastExpo.

Conveniently located close to freeways and the MSP International Airport (just 20 minutes away), the Minneapolis Convention Center (MCC) is connected by climate-controlled skyways to nearly 5,000 of the 6,000 downtown hotel rooms, along with dining, attractions and parking.

MCC is the largest convention center in the Upper Midwest and features the amenities and services you would expect when exhibiting at CastExpo, including a UPS Store on location.



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## How to Apply for Space

Send the completed enclosed space contract along with a non-refundable \$1,000 deposit to: **CastExpo'16, American Foundry Society, 1695 N. Penny Lane, Schaumburg, IL 60173** or email [exhibits@castexpo.com](mailto:exhibits@castexpo.com) or fax to 847/824-7848 if providing credit card payment information. Please be sure to provide complete details on exhibit space requirements and indicate booth numbers for four areas of preference on the show floor. We require receipt of the signed contract and payment before any space assignment can be confirmed.

Contracts with required deposits received before May 1, 2015 will be considered equally for first space assignments. Once first space assignments are complete in late May 2015, the floor plan will be posted at [www.castexpo.com](http://www.castexpo.com) and online space sales will begin on a first come, first serve basis.

Please review the exhibitor qualifications as described in the enclosed rules and regulations as well as contract terms and conditions appearing on the reverse of the space contract. Keep a copy of the completed contract for your records.

Any questions? Contact us at 800/537-4237 or 847/824-0181 or [exhibits@castexpo.com](mailto:exhibits@castexpo.com).

## Exhibitors' Meeting

A special meeting for exhibitors under contract will be held late fall 2015 at the Minneapolis Convention Center. The exhibit floor will be marked designating booth locations. Exact location of utilities can be determined at this time and all contractors will be present to discuss their services. An exhibitor manual with all necessary forms for services available from the official contractors as well as housing and registration will be posted online after the meeting is held. An invitation will be mailed to all exhibitors in advance of the meeting.

## Show Location and Dates

**Minneapolis Convention Center  
Halls B-E  
Minneapolis, Minnesota**

Saturday, April 16—9 a.m. to 5 p.m.

Sunday, April 17—9 a.m. to 5 p.m.

Monday, April 18—9 a.m. to 5 p.m.

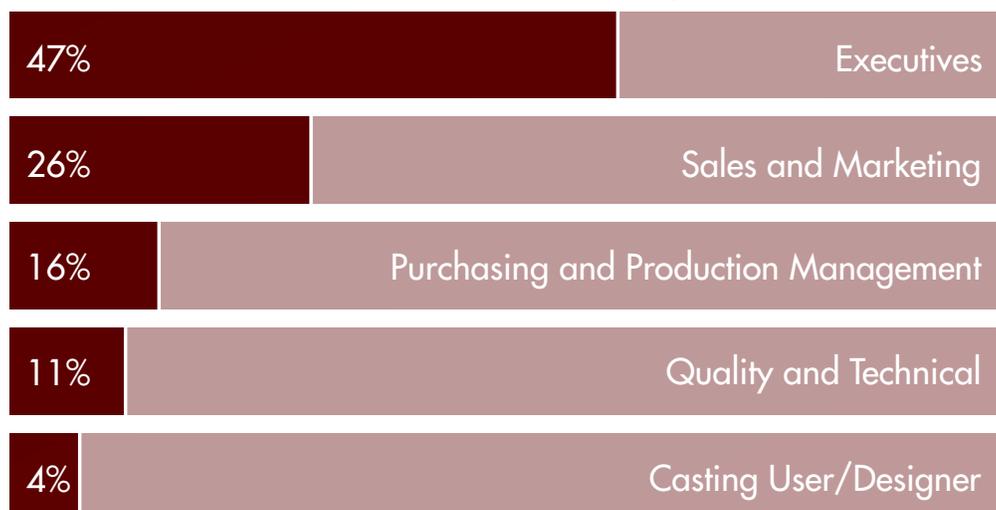
Tuesday, April 19—9 a.m. to 2 p.m.

**Installation**—Begins Tuesday, April 12.  
All exhibits must be set up by Friday, April 15

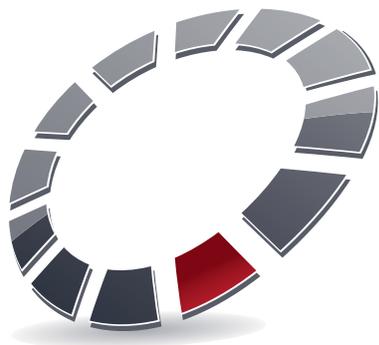
**Dismantling**—Begins Tuesday, April 19 at 2 p.m.

All exhibits must be removed from the convention center by Friday, April 22.

## Who Attends CastExpo?



**Data from CastExpo '08, '10 and '13**



APRIL 16-19, 2016 MINNEAPOLIS, MINNESOTA

# CASTEXPO

& METALCASTING CONGRESS

## **Sponsored By**

American Foundry Society  
1695 N. Penny Lane  
Schaumburg, IL 60173-4555  
Tel: 847/824-0181 • Fax: 847/824-7848  
[www.afsinc.org](http://www.afsinc.org)

[www.castexpo.com](http://www.castexpo.com)



APRIL 16-19, 2016 MINNEAPOLIS, MINNESOTA

# CASTEXPO & METALCASTING CONGRESS

## Suppliers Exhibit Space Contract

Reserve \_\_\_\_\_ square feet of exhibit space at CastExpo'16 to be held at the Minneapolis Convention Center, Minneapolis, MN, April 16-19, 2016. Exhibit space price is \$30.00 per square foot or \$27.00 per square foot for Corporate Members of the American Foundry Society.

### Information to appear on official website and published in official program:

Company \_\_\_\_\_ Corp. Member #: \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State/Prov. \_\_\_\_\_ Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_

Phone \_\_\_\_\_ Fax \_\_\_\_\_ Website \_\_\_\_\_

Contact \_\_\_\_\_ Title \_\_\_\_\_ Email \_\_\_\_\_

### Exhibit space requirements

It is essential that Show Management know as many details as possible regarding the contents of your exhibit when making space assignments.

We prefer \_\_\_\_\_ feet depth and \_\_\_\_\_ feet frontage (minimum 10'x10').

Products/Services to be displayed: \_\_\_\_\_

Anticipated Weight of Machinery: \_\_\_\_\_

Special Considerations: \_\_\_\_\_

### Area of Preference (Booths may be combined to create desired size space. End Cap booths less than 400 sq. ft. are not permitted).

1st choice \_\_\_\_\_ 2nd choice \_\_\_\_\_ 3rd choice \_\_\_\_\_ 4th choice \_\_\_\_\_

If possible, please do not locate our exhibit near these competitors: \_\_\_\_\_

To be considered equally with other applicants for first space assignments, your application along with a \$1,000 non-refundable deposit must be received by May 1, 2015. After that date, all space will be assigned on the basis of the date the application and deposit are received. We have read the rules and regulations and agree to abide by the terms therein or additional rules deemed necessary by show management.

Authorized by: \_\_\_\_\_ Title: \_\_\_\_\_ Email: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

### Payment (must accompany application)

Check enclosed—Payable to American Foundry Society Total Payment Amount: \$ \_\_\_\_\_ (\$1,000 Deposit Required)

Credit Card Type:  American Express  MasterCard  Visa Account # \_\_\_\_\_ Exp. \_\_\_\_\_

Cardholder's Name: \_\_\_\_\_ Signature (required) \_\_\_\_\_ CVC (Security Code) \_\_\_\_\_

### Administrative Contact (if different from above)

Contact Name \_\_\_\_\_ Title \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State/Prov. \_\_\_\_\_ Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_

Phone \_\_\_\_\_ Fax \_\_\_\_\_ Email \_\_\_\_\_

For Show Use Only: Date Contract Rec'd \_\_\_\_\_ Sq Ft \_\_\_\_\_ Booth#(s): \_\_\_\_\_

Date Assigned: \_\_\_\_\_ Pymt Type: \_\_\_\_\_ Date: \_\_\_\_\_ Amount \$ \_\_\_\_\_

Confirm Sent: \_\_\_\_\_ Expo Cad  Floor Plan

Return Space Contract with Deposit to:  
American Foundry Society, CastExpo'16, 1695 N. Penny Lane, Schaumburg, IL 60173-4555,  
Fax: 847/824-7848, E-Mail: exhibits@castexpo.com  
(Keep a copy for your records)

**For supplier exhibit sales only**

**Cast in North America exhibitors use appropriate space contract**

The American Foundry Society, Inc., hereinafter called the Lessor and the exhibiting company, hereinafter called the Exhibitor, contract for exhibit space at CASTEXPO'16 sponsored by the American Foundry Society Inc. to be held at the Minneapolis Convention Center, Minneapolis, MN, April 16-19, 2016.

WITNESSETH: That said Lessors, in consideration of the mutual covenants herein set forth, and the faithful performance thereof by the Exhibitor, hereby grants the Exhibitor the right to the use of assigned exhibit space to be equipped by the Lessor, as provided by the Exposition Regulations. Said premises to be used by the Exhibitor and no other, to wit: From 8:00 a.m. Tuesday, April 12, 2016 until 12:00 noon Friday, April 22, 2016. Goods not removed by this hour will be removed and stored by the Lessor at Exhibitor's own risk and expense.

This agreement is made and entered into upon the following terms and conditions, which are mutually agreed to by both parties:

1. AGREEMENT

Exposition Rules and Regulations shall be and are hereby made a part of this agreement. These Rules and Regulations have been drawn with the single objective of producing a successful Show, both for Exhibitors and the public. The Exhibitor agrees to the terms of this Contract and acknowledges that in emergencies and wherever the foregoing rules do not cover, Show Management reserves the right to have full power in the interpretation and enforcement of all Contract regulations contained herein, and the power to make such amendments thereto, and such further Rules and Regulations as shall be considered necessary for proper conduct of the exhibition.

2. COMPLIANCE

The Exhibitor assumes all responsibility for compliance with all pertinent laws, ordinances, regulations, and codes of duly authorized local, State, and Federal governing bodies concerning fire, safety and health, together with the Rules and Regulations of the operators and/or owners of the property wherein the Exposition is held.

If for any reason Exhibitor does not occupy space contracted for, or fails to comply in any other respect with the terms of this agreement, the Lessor shall have the right, without notice to the Exhibitor, to sell such space or any part thereof and credit the amount received toward any unpaid balance owing on the Exhibitor's contract price.

3. PAYMENT FOR SPACE

The cost of space hereby leased shall be charged at \$30.00 per square foot or \$27.00 per square foot for American Foundry Society corporate members.

50% of total space cost (less initial \$1,000 required deposit) is to be made within 30 days of notice of booth space assignment and the final 50% is due on or before January 4, 2016.

In the event that the Exhibitor fails to make payment per the terms of the agreement, Lessor may cancel any space assignment at its option and without prior notice to Exhibitor, and Lessor may reassign such space.

**NO REFUNDS WILL BE MADE ON CANCELLATIONS RECEIVED AFTER NOVEMBER 2, 2015. THE \$1,000 INITIAL DEPOSIT IS NOT REFUNDABLE AT ANY TIME.**

Any notice of cancellation or space reduction must be in writing. All payments are non-refundable after November 2, 2015 and may not be applied to other services. Payments due after notice of space reduction is received shall be reduced accordingly, however, all other payments shall remain subject to cancellation policy and show management reserves the right to relocate the exhibitor in the best interest of the show.

4. SPACE ASSIGNMENT

The American Foundry Society, Inc. will make assignments of space guided, insofar as practicable, by expressed requirements and preferences of Exhibitors, but reserves the right to change Official Floor Plans and to assign or reassign Exhibitors for the best interest of the Exposition as a whole.

Exhibit space is assigned based on seniority, exhibit requirements, corporate membership, advertising and date and time contract and deposit are received. No exhibit space will be assigned until deposit is received.

Lessors reserve the right to request modification or relocate or remove any Exhibit that is offensive or objectionable, that does not conform to exhibit specifications without approval, or that in Lessors' sole opinion, detracts from the character of the Exposition. Exhibitor shall make all reasonable changes to the exhibit requested by Lessors at Exhibitor's sole expense.

If Exhibitor's space is modified, relocated or removed for any reason, Lessors shall not be required to refund any payment or to reimburse Exhibitor for any cost or expense incurred.

5. DAMAGE, LOSS OR THEFT

The American Foundry Society, Inc. shall not be liable for loss or damage to property of the Exhibitor, their agents or employees by theft, fire, accident or other cause. Exhibitor further indemnifies and holds harmless the Lessors, their agents and representative for any damage or injury to persons or property from any cause by reason of use or occupancy of exhibit space or participation in CastExpo.

6. SHOW CONTRACTORS

In all cases where an official contractor or contractors have been designated by the Show Management to perform services for the Exhibitors, and the Exhibitor desires to contract for said services with any other contractor, Exhibitor must advise the Show Management 60 days in advance of the installation in writing, and secure written permission for said contractor to work in the exhibit hall. Show Management will control all contractors. Insurance forms provided by display builder must accompany this request.

7. CANCELLATION

Should the Exposition be canceled due to events beyond the control of the Lessor, including but not limited to acts of God, war, labor strikes, governmental emergency, destruction of exhibit facility, terrorist attacks in the city which the event is located, or curtailment of transportation either in the city or in the countries/states of origin of the attendees, which prevents at least 40% of the attendees from arriving for the first scheduled day of the event, make it impracticable, illegal, or impossible to perform as originally contracted under this Agreement, the Lessor may terminate this Agreement, without liability, except to refund monies received less a pro rata share of Exposition expenses incurred, upon written notice.

Should Lessor elect to cancel the Exposition, Lessor's liability to Exhibitor shall be the refund of any payments for booth space received. Lessor shall not be liable for any consequential damages which may arise from such cancellation.



APRIL 16-19, 2016 MINNEAPOLIS, MINNESOTA

# CASTEXPO

& METALCASTING CONGRESS

**connecting** SUPPLIERS | METALCASTERS | CASTING BUYERS

## RULES & REGULATIONS

[www.castexpo.com](http://www.castexpo.com)

## RULES AND REGULATIONS

All Exhibitors at CASTEXPO'16 are required to contract for space and subscribe to the following Official Rules & Regulations as developed by Show Management.

### EXHIBITOR QUALIFICATIONS

Exhibiting companies must be engaged in, or be associated with the industry in areas of equipment, consumable products, processes, instrumentation engineering and other applicable services related to the manufacture and processing of the cast product. NO USED equipment can qualify or be approved for exhibits in the exposition hall. **Only one company may exhibit in a single booth.**

### SPACE RENTAL AND INITIAL DEPOSIT

Assigned space will be charged on the basis of \$30 U.S. per square foot or \$27 U.S. per square foot for American Foundry Society (AFS) Corporate Members. Space sizes are shown on the Floor Plan with minimum booth space at 10'x10'. Space applications must be accompanied by a deposit of \$1,000 that will be applied against the total space rental. **The deposit is non-refundable at any time.**

### ASSIGNMENT AND PAYMENT OF SPACE

Space assignments must be accepted within 30 days of receipt of invoice, with payments to be made as follows: Fifty percent (50%) of the space cost, less the \$1,000 deposit, due within 30 days after receipt of space assignment and invoice. Final payment due on or before January 4, 2016. Failure to make timely payments can result in cancellation of space.

### CANCELLATION OF EXHIBIT SPACE—REFUND

In the event of exhibit space cancellation or reduction, a refund can be made, **less the non-refundable \$1,000 deposit**, providing the cancellation is received in writing by November 2, 2015. **No refunds will be made on cancellations or space reductions after this date and may not be applied to other services.**

### EXHIBITORS' USE OF SPACE

In compliance with the official contract, Exhibitors agree not to assign, sublet or apportion space, or any part thereof allotted to them. **They agree not to exhibit, advertise or offer for sale goods other than those manufactured by themselves in the regular course of business.** The exception to this rule is when nonproprietary goods are manufactured outside of the United States and the Exhibitor is the **sole United States sales representative for the respective goods.**

**The use of materials in any form and/or equipment of non-exhibiting companies is prohibited.** Exhibitors requiring materials or equipment in their exhibits, which they do not produce, **must confine their selection from participating exhibitors.**

No Exhibitor will be permitted to display, advertise or offer for sale any used equipment or machinery.

A verbal warning by Show Management will be given once to any Exhibitor violating these rules. If the violation continues, Show Management reserves the right to confiscate the objectionable material/item for the remainder of the Show days, or to authorize the removal of the exhibit booth from the Exhibit area at the cost of the Exhibiting company, including forfeiture of all charges and fees.

### USE OF AISLES

The aisles, passageways and overhead spaces remain strictly under the control of CastExpo. No signs, decorations, banners, advertising matter or special exhibits will be permitted in the aisles. Uniformed attendants, models, mascots and other employees must remain in the booth occupied by their employers. All advertising distribution must be made from the Exhibitor's booth space and space must be left within an exhibitor's area to accommodate spectators.

### ARRANGEMENT OF EXHIBITS—HEIGHT LIMITATIONS

Exhibits shall be arranged as not to obstruct the general view or hide other exhibits.

The standard In-Line booth height is an 8' high back wall with 4' high division rails. No exhibit construction and/or signage may exceed the maximum 8' overall height with the exception of equipment. Sidewalls on standard In-Line booths are limited to the 8' height, out to one half the depth of the exhibit space, and from that point to the aisle a maximum height of 4' is permitted.

Perimeter In-Line booths (less than 400 square feet) are permitted a 12' high back wall including signage but are subject to standard In-line booth restrictions on sidewalls.

End Cap booths are not permitted, however Peninsula booths of 400 square feet or larger are permissible. A Peninsula booth which backs up to two standard In-Line booths is subject to a back wall restriction of 4' high within 5' of each aisle to permit an adequate line of sight of the adjoining In-Line booths. The height allowance for the center portion of the back wall including signage is 16'.

Split Island (a Peninsula which shares a common back wall with another similar sized Peninsula), Island and Perimeter spaces of 400 square feet or larger are encouraged to use the full cubic area with a 22' height limitation to the top of the display.

All exposed parts of Exhibits must be finished so as not to present an unsightly appearance when viewing from adjoining booths or aisles. Show Management may order masking drape at Exhibitor's expense if deemed necessary.

Canopies, ceilings and multi-story exhibits are governed by facility fire and safety regulations. Hanging Signs and Graphics are only permissible for Peninsula and Island booths but must be approved in advance. Drawings and specs must be submitted to Show Management at least 8 weeks prior to the first installation date. A maximum height of 24' from floor to top of sign is allowed and must remain within the confines of the contracted space.

### INSTALLATION AND DISMANTLING

All Exhibits must be completed, manned and ready for business by 8:00 am, Saturday, April 16. No Exhibits shall be dismantled prior to 2:00 pm, Tuesday, April 19. No crates will be delivered to Exhibitor booths prior to that hour.

Exhibitors shall be governed by the following periods for installation and dismantling of Exhibits:

**Installation:** Tuesday, April 12, 8:00 a.m., Saturday, April 16

**Dismantle:** Tuesday, April 19, 2:00 p.m., Friday, April 22

### FAILURE TO OCCUPY

Any Exhibitor failing to occupy by 4:00 p.m. Friday, April 15<sup>th</sup> any space contracted for but not cancelled will be obligated for the full cost of the space and is not entitled to any refund or rebate. Show Management shall have the right to use said space to suit its own convenience, including selling the space to another Exhibitor without any refund, rebate allowance to the defaulting Exhibitor and without incurring any obligation of any kind to said defaulting Exhibitor.

### EXHIBITOR'S AUTHORIZED REPRESENTATIVE

Each Exhibitor must name at least one person to be the representative in connection with installation, operation and removal of the exhibit. Such person shall be authorized to enter into service contracts as may be necessary, and for which the Exhibitor shall be responsible.

Exhibitor assumes responsibility for such representative being in attendance throughout all exposition periods: **installation, show days and dismantling.**

Show management disclaims any and all responsibility for Exhibitors booth and/or equipment if the above rule is not adhered to.

### EXHIBITOR SERVICE MANUAL & UNION LABOR CONTRACTORS

The Exhibitors' Services Manual will be online and available for the Exhibitors' Meeting. Show Management selects certain firms as Official Contractors for Exhibitor Services, based on proper rates and their

ability to meet Exhibitor requirements. The online services manual will contain names and information pertaining to various service offerings along with ordering details. **Exhibitors planning to use labor provided by a Display House must notify Show Management, in writing, by January 4, 2016. Insurance forms must be provided by the Display House and must accompany this notification.**

## SAFETY, FIRE AND HEALTH

The Exhibitor assumes all responsibility for compliance with all relevant local, state and federal ordinances, regulations and codes including fire, safety and health regulations and the Americans with Disabilities Act together with the rules and regulations of the convention center. All display or exhibit materials and equipment must be reasonably located and protected by safety barrier guards and be fireproofed to prevent hazards and personal accidents to spectators. Recommendations submitted by Show Management shall be complied with by Exhibitors before the opening of the Show.

All Exhibitors planning to use consumables such as gasses, core/mold binders, chemicals and catalytic agents **MUST** furnish Material Safety Data Sheets on such items to Show Management and have extra copies available for the Host City authorities. These forms should be sent to Show Management not later than **March 1, 2016**. Each Exhibitor using such materials is responsible for disposal of these materials, which also must be kept within the confines of the booth. This also includes waste resulting from demonstrations.

Wherever demonstration materials can be considered flammable a permit is required and the exhibitor is responsible for providing fire extinguishers at the location of the potential hazard.

## CARE OF BUILDING

No Exhibitor may allow any article to be brought onto, nor permit any act to be done on, the premises that will vitiate or increase insurance premiums held by either Show or Convention Hall Management. No Exhibitor may permit any act by its employees by reason of which the premises shall in any manner be marred or defaced. Exhibitors must surrender space occupied in the same condition as at the time of occupation. Any damage done to the premises by the Exhibitor shall be made good to either AFS or the building owners, as their interests may appear.

## INSURANCE

All property of an Exhibitor is understood to remain under the Exhibitor's custody and control during transit to and from or within the confines of the Exposition hall and is subject to the rules and regulations of the Exposition. Exhibitors are advised to carry floater insurance to cover Exhibit material against damage and loss, and public liability insurance against injury to the person and property of others.

AFS will carry public liability insurance for injury to Exposition Visitors, Exhibitors, and their agents and employees. **This insurance is not applicable to exhibitors' employees when on space rented by the Exhibitor.**

## EXHIBIT HOURS

Each Exhibitor is required to keep at least one attendant in its booth **at all times during Show Hours.**

The Official schedule of Show Hours is:

Saturday, April 16	9:00 am to 5:00 pm
Sunday, April 17	9:00 am to 5:00 pm
Monday, April 18	9:00 am to 5:00 pm
Tuesday, April 19	9:00 am to 2:00 pm

NOTE: Exhibitor representatives are admitted to the show floor one hour in advance of daily show hours. Written permission from Show Management must be obtained to remain in the Exhibit area after closing hours.

## CANVASSING, SOUVENIRS, NOVELTIES

**Canvassing in Exhibit Halls, Registration or Lobby areas by non-exhibiting firms or persons is strictly forbidden.** Distribution of

advertising novelties unrelated to the industry will be discouraged. Souvenirs, in good taste, will be permitted for distribution, but only within individual Exhibit booths. Admissible souvenirs for this purpose should bear some relationship to the event or purposes of the host organizations. Plastic literature bags may be given away provided they conform to the above rules and do not become objectionable litter. Balloons are only allowed when anchored to an exhibit. Absolutely no helium balloons are permitted for sale or giveaway. Exhibitor will be responsible for cost of retrieving untethered balloons. Glitter is prohibited as is pressure-adhesive stickers or decals or similar promotional items. Gum should not be used as a decoration or given away to attendees.

Special plans for unusual Exhibit activities should be approved by Show Management well in advance in order to avoid misunderstandings. Undignified methods of attracting attention will not be permitted, including objectionable games, lotteries, flashing lights, etc.

## PRIZE DRAWINGS/GIVEAWAYS

Exhibitors conducting prize drawings valued at over \$1,500 must have applicable city and state licenses. **All activity must be within the confines of the Exhibitor's booth.** Crowding of aisles is a safety hazard and Exhibitors may be restricted from doing prize drawings. No announcements will be made over the public address system! Exhibitors may not hold drawings where attendees "must be present" to win.

## SOUND DEVICES AND MOTION PICTURES

The use of sound devices, megaphones, loud speakers, etc. is prohibited. Audiovisual presentations are permitted as long as they are **not operating to the detriment of a neighboring exhibitor** and conform to union regulations. Exhibitors will not be allowed to project images onto aisles, ceilings, walls or any other space outside their booth.

## PHOTOGRAPHS AND VIDEOTAPING

The taking of photographs and/or video recording is permitted within the exhibit hall provided that the subjects being photographed or videotaped have given consent. If an objection is raised, you will be asked to discontinue immediately. Show Management reserves the right to limit photo/video access when considered inappropriate.

## COPYRIGHTED MATERIALS

Exhibitor agrees and warrants that it shall not violate any copyrights, with respect to writings, music or otherwise, at the Show or at any function which is part of, affiliated with or held in conjunction with the Show, and the Exhibitor assumes sole liability and responsibility for their use or display of any copyrighted materials at the Show and shall obtain any and all necessary licenses from copyright owners. Exhibitor shall indemnify and hold harmless exhibit hall, Show Management and CastExpo, their agents and employees, from and against any and all actions, causes of action, claims, demands, liabilities, losses, damages, cost or expenses, of whatever kind and nature, including judgments, interest and attorney's fees which any one and/or each of them shall or may at any time, or from time to time, subsequent to the date of the Show, sustain or incur, or become subject to, involving, with respect to or relating to Exhibitor's breach of any of its warranties and representations contained herein or the performance, transmission or other use of any copyrighted materials at the Show or any function which is part of or affiliated with or taking place at the time of or in conjunction with the Show.

## FOOD AND BEVERAGE SERVICE

The serving of alcoholic beverages or distribution of popcorn by Exhibitors in any part of the Exhibit Area is strictly prohibited. Food services must be supplied by the facility.

## AGE RESTRICTIONS

Move-In and Move-Out periods present particular dangers on the exhibit floor. During these times, children under the age of 18 are specifically prohibited from the exhibit hall. During Show hours, children under the age of 16 will not be allowed on the exhibit floor.

## **VIOLATION OF RULES & REGULATIONS**

Violations of these Rules & Regulations as well as those published in the Exhibitor Service Manual will afford Show Management the right to execute one or more of the following remedies: 1) The Exhibitor may be prohibited from exhibiting at the current year's Exposition and will forfeit all booth payments. 2) The Exhibitor may be prohibited from exhibiting at the following year's Show. The imposition of one or more of these remedies by Show Management shall not in any way limit available remedies provided in other provisions of this Contract or by law.

## **GENERAL**

The American Foundry Society reserves the right to restrict Exhibits that become objectionable. This includes persons, things, conduct, printed matter or anything of a character that is deemed objectionable by the host organization. In emergencies and wherever the foregoing rules do not cover, Show Management reserves the right to have full power in the interpretation and enforcement of all Contract regulations contained herein, and the power to make such amendments thereto, and such further Rules and Regulations as shall be considered necessary for proper conduct of the exhibition.

## **Minneapolis Convention Center Hall Specifications**

### **Ceiling Height**

30'6" to bottom of lowest truss; 85' to top of dome.  
Catwalks at 30'6" (ceiling), 41'9" (within dome) and 65'6" (within dome); 210'

### **Floor Load**

350 lbs/sq ft.

### **General Lighting**

LED lights with 100 foot candles maximum; spotlight platforms.

### **Telecommunications/Internet**

Voice and data can originate from floor boxes or overhead drop.  
Free wireless internet is available on ground level throughout the lobby area.

### **Electrical Services**

Flush mounted floor boxes on 30' centers  
Floor Power: 120/208v/100 amp single and 3-phase power, except in floor boxes along airwall which contain 60amp power (additional power available upon request)

### **Natural Gas, Water, Drainage**

Cold water and drain from floor boxes on 90' centers; Water feature exhibits are prohibited in Hall B.  
Natural gas available at select points on south wall at 60' intervals; access is limited.

### **Hanging Signs**

Drawings and specs must be submitted to Show Management 8 weeks in advance of installation date. A maximum height of 24' from floor to top of sign will be allowed.

### **Anchoring**

Anchoring is not permitted.

## **Sponsored By**

American Foundry Society  
1695 N. Penny Lane • Schaumburg, IL 60173-4555  
Tel: 847/824-0181 • Fax: 847/824-7848  
[www.afsinc.org](http://www.afsinc.org)

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APRIL 16-19, 2016 MINNEAPOLIS, MINNESOTA

# CASTEXPO

& METALCASTING CONGRESS

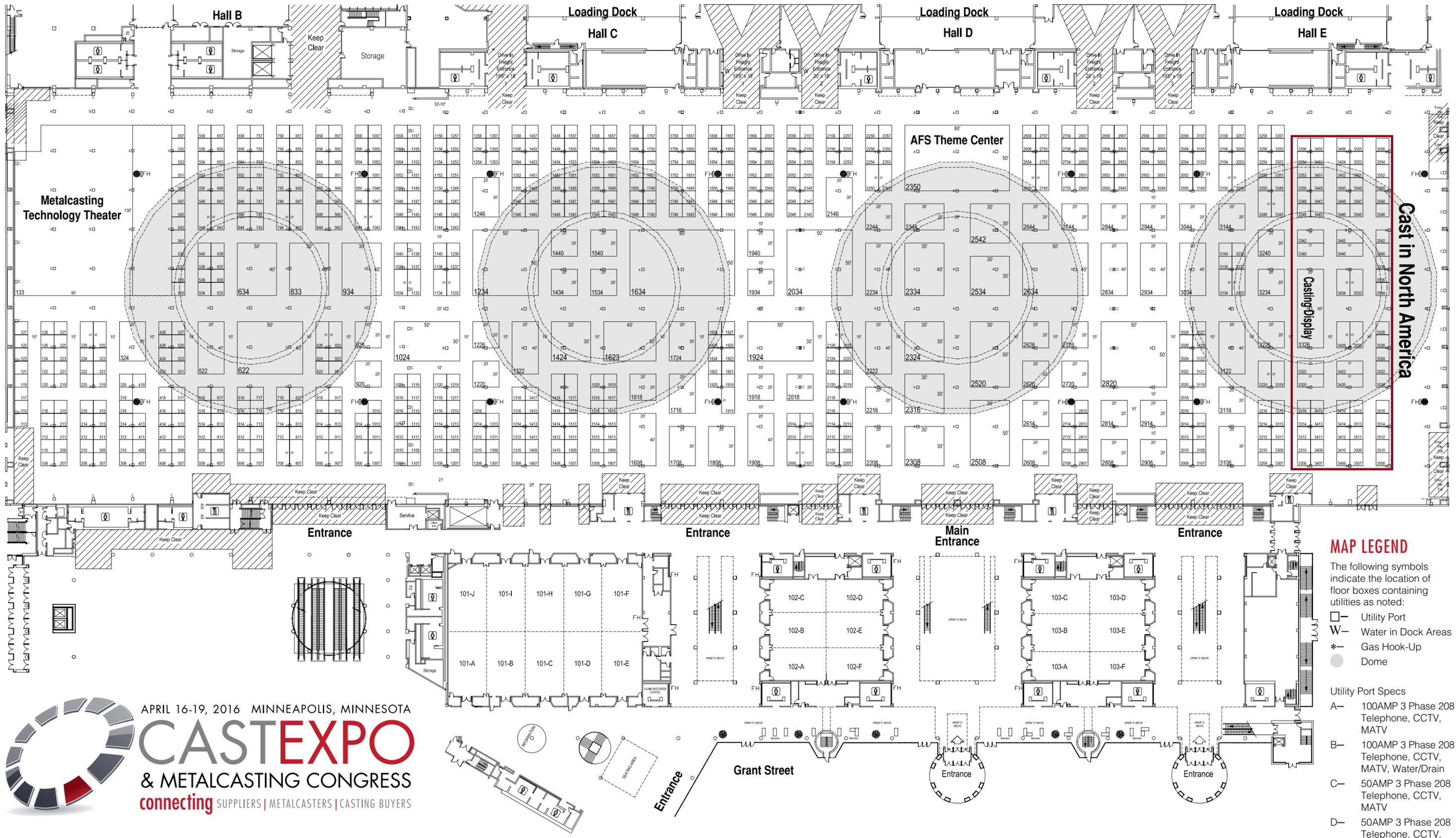
**connecting** SUPPLIERS | METALCASTERS | CASTING BUYERS



## FLOOR PLAN

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# FLOOR PLAN



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## MAP LEGEND

- The following symbols indicate the location of floor boxes containing utilities as noted:
- Utility Port
  - Water in Dock Areas
  - Gas Hook-Up
  - Dome

- Utility Port Specs
- A— 100AMP 3 Phase 208 Telephone, CCTV, MATV
  - B— 100AMP 3 Phase 208 Telephone, CCTV, MATV, Water/Drain
  - C— 50AMP 3 Phase 208 Telephone, CCTV, MATV
  - D— 50AMP 3 Phase 208 Telephone, CCTV, MATV, Water/Drain

**SUBJECT TO CHANGE**



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## Minneapolis Convention Center Hall Specifications

### Ceiling Height

30'6" to bottom of lowest truss; 85' to top of dome.  
Catwalks at 30'6" (ceiling), 41'9" (within dome) and 65'6" (within dome); 210'

### Floor Load

350 lbs/sq ft.

### General Lighting

LED lights with 100 foot candles maximum; spotlight platforms.

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